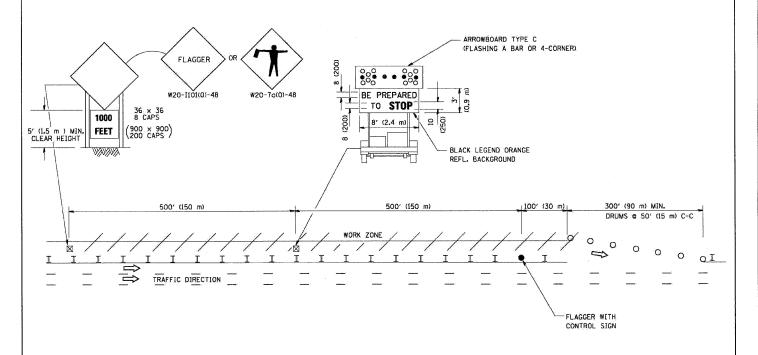
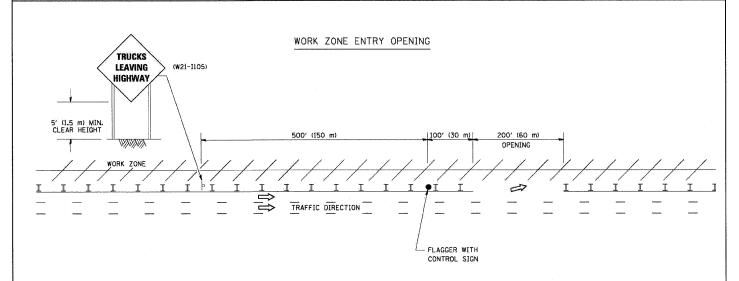
## SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS

## WORK ZONE EXIT OPENING





## NOTES

- The Arrowboard, the Flagger Ahead trailer mounted sign, and the Trucks Leaving Highway sign shall be removed or turned away from traffic and the exit and entry openings shall be closed when the flagging operation ceases.
- 2. Work Zone Exit Openings should be a minimum of one half mile apart.
- Exiting the work zone at any place other than at a Work Zone Exit Opening will be prohibited.
- 4. All vehicles shall enter the work zone at entry openings, using their turn signals to warn motorists  $\cdot$

## TC-18

ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) UNLESS OTHERWISE SHOWN

FILE NAME ≈	DESIGNED - AJP	REVISED -		STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS		SECTION	COUNTY TOTAL SHE
\prpln_ABC_C2_D1_TC-18.dgn	DRAWN - TMB	REVISED -	haaasah				(3131, ETC., 3435)RS-6	соок 215 21
USER NAME = tblank	CHECKED - JMM	REVISED -	benesch				CONTRACT NO. 60K10	
PLOT DATE = 1/25/2010	DATE - 1/25/10	REVISED -			SCALE: N.T.S. SHEET NO. 14 OF 16 SHEETS STA. TO STA.	FED, ROAD	DIST, NO. ILLINOIS FED. A	ID PROJECT